



Declaration of Conformity

Of product: pancovers

1.		xxxx					
	address of the						
	manufacturer:						
2	Raw materials	PE(POLYETHYLENE)					
	and additives						
	used in						
	production						
3.	Date of the	08/06/2023					
5.	submission of	00,00,2023					
	the						
	declaration						
4.	Confirmation	* With the relevant requirements set out in Article 3 of Regulation (EC) No.					
	that the	1935/2004 under intend	ded and foresee	able use;			
	packaging is in	*With the relevant requirements set out in Part 5 of Regulation (EC) No.					
	conformity	1935/2004 11;					
		* With the labelling requirements set out in Article 15 of Regulation (EC) No.					
		1935/2004;					
		* With the traceability requirements set out in Article 17 of Regulation (EC)					
		No.					
		1935/2004;					
		*The products are manufactured in compliance with the good manufacturing					
		practice as set out in the Commission Regulation (EC) No. 2023/2006;					
		*Conforms to the relevant requirements of composition and declaration set out					
		in Articles II, III and IV of the Regulation (EC) No. 10/2011.					
		*The materials used comply with the requirements set out in the Regulation					
		(EC) No. 1935/2004 and the risk assessment was carried out in accordance with					
<u></u>	Materials and	Article 19 of the Regulation (EC) No. 10/2011. Chemical name: Cas. No. REF. No. SML					
5.	additives with	1-octene	0000111-66-0	22660	_ SIVIL		
	limit values of	Stearic acid	0000111-00-0	24550	_		
	emissions.	Tris(2,4-di-	2300037 11 7	555			
		tretbutilfenil)ester	0031570-04-4	74240	_		





	E PARISATION	Erucamide	0000112-84-5	52720	-	
		Oktadecil 3-(3-(3,5-di butil-4- hidroksifenil)propiona	tret- 0002082-79-3		-	
	D -1	Chamical name	Cos No		DEE No	
6.	Dual-purpose additives	Chemical name:	Cas. No.		REF. No.	
	additives	Carbonic acid salts	- 42500			
7.	Use of film	The f	ilm can be used fo	can be used for contact with all food types.		
8.	Time and temperature when in contact with foods.	Any long-term storage at a room temperature, for no longer than at a 70C for 30min.				
9.	General migration in the product.	The analysis of general migration was carried out in accordance with regulation (EC) 10/2011. This analysis confirms that the results of general migration, specified below, do not exceed the limits (10mg/dm²) of the allowed general migration set out in regulation (EC) specified above. The value of migration shall be expressed in mg/kg applying a surface to volume ratio of 6 dm2 per kg of food. The packaging conforms to the organoleptic requirements. Bisphenol A is not used in manufacturing and during the process of manufacturing.				
		Analyte	Mark of method	Result	Conditions of the analysis	Measuring unit
			LST EN 1186- 15:2002	<1,1	In ethanol for 10 days at 20 C	mg/dm²
		0	LST EN 1186- 15:2002	<2,6	In Isooctane for 1 day at 20 C	mg/dm²
			LST EN 1186- 15:2002	<0,5	In the acetic acid for 10 days at 40 C	mg/dm²
		Protocol of the chemical analysis: Ch 3287/2019				





10.	Conditions for	The products must be stored in covered facilities where there is no direct sunlight, at		
	storage	a (15-30) ^o C temperature, relative humidity of 40-65%, at a distance of no less than		
		1 m. from heating appliances. Before use the film must be stored at an operating		
		temperature for at least 24 hours. The packaging is suitable for use for 18 month		
		from the day of manufacturing, kept in the original packaging according to the		
		conditions specified above.		

The declaration of conformity is valid for one year from the date it was signed.

Technical data sheet

Film structure: PE(POLYETHYLENE)

Purpose	Methode	Unit		Tolerance
			Result	
Total thickness		μт	30	+/- 5%
Tensile strength at break TD.	ISO 527-3	MPa	>15	
Tensile strength at break MD.	ISO 527-3	MPa	>15	
	ISO 527-3	%	>350	
Elongation at break TD.	VGO 525 2	0.4	2.50	
Elongation at break MD.	ISO 527-3	9/0	>350	
Water vapour transmission rate		g/(m²*day) Klimatas/ <i>Climate</i> (23°C) 85% r.h.	< 4	
Oxygen permeability		(mll*mm)/ (m²*atm*day) Klimatas/ <i>Climate</i> (23°C) 0% r.h.	< 46	





Oxygen permeability	(mll*mm)/ (m²*atm*day) Klimatas/ <i>Climate</i> (23°C) 75% r.h.	< 78	
Sealing temperature	°C	100-180	

The articles should be stored in sheltered storage facilities away from direct sunlight at the temperature of 1530° C, relative humidity of 40-65%, at least 1 meter away from heat sources. Before use, the film should be kept at the operating temperature for at least 24 hours.