25 April 2025

Declaration of Compliance.

Regarding your request for information about the **RS10B1516** dispenser (Black), as manufactured and supplied by Rieke Packaging Systems.

All components that come into contact with the customer's product comply with the following:

- Framework regulation (EC) 1935/2004.
- Food contact plastics regulation (EC) 10/2011/EC up to and including amendment 2023/1627.
- Epoxy derivatives regulation (EC) 1895/2005.
- Vinyl chloride directive 78/142/EEC.
- Active and intelligent materials regulation (EC) 450/2009.

Representative product types [1] have been tested as follows:

Material	Food Simulant	Test Time	Test Temperature	Method	Food Category
Plastic	Isooctane	24 Hours	40°C	EN1186-15	All

Material	Test Method	Food Category
Steel	Infrared analysis of coating, XRF identification & ICP elemental analysis	All
Glass	Infrared analysis of coating and EP3.2.1 test B Hydrolytic Resistance	All
Silicone lubricant	Infrared analysis and ICP elemental analysis. European Pharmacopeia, 5th Edition, monograph 3.1.8 "Silicone oil used as a Lubricant.	All
Colourant	The colorant used in the black master batch is in compliance with the specification in column 10 of Regulation EU 10/2011.	All

European Union (EU) Food Contact

All constituents of the plastic resins used are listed in Commission Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food. This product complies with the overall and specific migration limits. It is suitable for contact with:

☑ Aqueous food product.
☑ Acidic food product.
☑ Ethanolic food product (up to 15%).
☑ Fatty foodstuff for any time at room temperature.

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Legal Entity
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Registered in England No. 291835
Registered Office: 44 Scudamore Rd,
Leicester LE3 1UQ

We hereby confirm that the aforementioned dispensers when used under normal or foreseeable conditions of use meets the relevant requirements laid down in Regulation 1935/2004/EC.

Please be mindful however that the organoleptic properties are influenced by the conditions of use e.g. temperature, type of packaged foodstuff, storage conditions. Consequently the packaging has to be controlled by the end-user following the specific end-use conditions of use.

Note [1]: due to the large range of product manufactured by Rieke Packaging Systems it is not practical to test all component variations to the above regulations and their amendments.
A representative sample of components has been tested from the pumps that are sold as suitable for food packaging applications.

Total Migration Limits (TML)
The Total Migration Limit does not exceed the 10mg/dm² as stated in EC 10/2011 up to amendment 2023/1627.

Specific Migration Limits (SML)
The following monomers and additives with a SML are used in one or more of the aforementioned dispenser components:

Chemical name	Ref. No.	Cas. No.	SML restriction	Comment.
Calcium Stearate	-	1592-23-0	<=60 mg/kg	Dual use additive
N,N-Bis(2-hydroxyethyl)alkyl (C8-C18) amine	39090	71786-60-2	<=1.2 mg/kg	
Dioctadecyl 3,3'-thiodipropionate.	93280	0000693-36-7	<=5 mg/kg	
Boric Acid	-	10043-35-3	<=6 mg/kg	
Talc	92080	0014807-96-6	<=60 mg/kg	Dual use additive

Dual-use additives
There are Dual Use Additives present which are concordant with EC directive 10/2011.

Active materials
'Active materials and articles' are materials and articles that are intended to extend the shelf-life or to maintain or improve the condition of packaged food:

None reported.

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Intelligent materials

'Intelligent materials and articles' are materials and articles which monitor the condition of packaged food or the environment surrounding the food:

None reported.

Epoxy derivatives regulation (EC) 1895/2005
No Bisphenol A and its compounds (e.g. NOGE, BFDGE, BADGE) reported.

Vinyl chloride directive 78/142/EEC
No Vinyl Chloride and PVC resins reported.

NIAS – Non-intentionally added substances
All components have been tested (10 ppb screening with simulant ethanol 95%, 10 days @ 60° C) and found to fully meet the requirements of **10/2011/EC**.

Good Manufacturing Practice (GMP) 2023/2006 EC
Although the production site does not hold Certification to GMP, products manufactured for Food use by Rieke Packaging Systems Ltd are manufacturing using the principles of Good Manufacturing Practices (GMP) as defined in **EU GMP Regulation (EC) No 2023/2006**. The dispensers are manufactured in a clean room and the plant concerned is audited to the **ISO9001 & BRC** Standards.

Preservation/storage of product prior to filling
The components found in the above product are guaranteed to function and perform as intended up to a maximum of 4 years from the date of manufacture provided the following conditions are adhered to:

- The packaging materials are not allowed to deteriorate.
- Packaging remains sealed during storage.
- A storage temperature between 8° to 30°C is maintained.
- The storage conditions are dry with the relative humidity between 30% - 60%.
- Product is not exposed to UV light.

This statement of conformity is valid up to 1 year from the above date, after this date it will be your responsibility to request a new statement should an extension of validity be required.

Richard Shergill

Richard Shergill
Senior Quality Technician

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