

TOP Emballage
Zone Industrielle des Bruyeres
Batiment B2,
4 Avenue le Verrier
78190 Trappes
France

7nd April 2014

For the attention of Brigitte Deroubaix

Dear Ms. Deroubaix,

It is our belief that the product, listed below, supplied by Rieke are considered articles under the European Unions REACH legislation, as outlined in the European Chemical agencies (ECHA) May 2008 guidance for same.

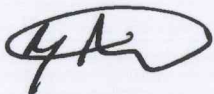
Rieke has, and continues to make, a good faith effort to identify the chemicals contained in the raw materials we use. We rely exclusively on the information provided to us by our suppliers as to the chemicals contained in their products, so we can make no statement as to the accuracy or completeness of the data.

Based on the data provided to us by our suppliers, Rieke is unaware of any Substances of Very High Concern (SVHC's), forming part of regulation (EC) No 1907/2006, at concentrations greater than 0.1% in the product detailed below. The 151 SVHC's in question were published in the ECHA's 'candidate list of SVHC's awaiting authorisation' last updated on 16th December 2013. It is our understanding that the candidate list is an evolving document subject to continual revisions, so this statement should not exclusively be relied on, and is not intended to address any future changes to the list or legislation.

Specific products: RS10B1321 & RS10B1323

If you have further questions, please call.

Yours sincerely,



Brian Purkiss
Special Projects

Rieke Packaging Systems™
A TriMas Company

englass and **Rieke Dispensing** are trading names of Rieke Packaging Systems Ltd, Registered in England No. 291835
Registered office: Fifth Floor, 9/10 Market Place, London W1W 8AQ

PRODUCTS
SERVICE
EQUIPMENT
PROVIDING THE TOTAL PACKAGE



BP/HMCERT-0130

27th September 2012

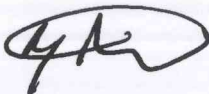
Conformity with Regulations.

Customer: **Monin.**

Our suppliers certify that the materials used in the manufacture of our **RS10B1321 & RS10B1323** products and their packaging are:

In compliance with the CONEG (Coalition of North-eastern Governors) model legislation in the United States and European Council Directive 94/62/EC in Europe, with respect to the content of combined heavy metal (Lead, Cadmium, Mercury and Hexivalent Chromium) not exceeding 100 PPM by weight.

We certify that after production at Rieke Packaging Systems the product remains in compliance with the above mentioned information.



B Purkiss

27th September 2012

Pump RS10B1321 & RS10B1323

FOOD USE STATUS

The resins, rubber, colourants and lubricants used in the manufacture of the finished components in the above pump/pumps that come into direct contact with the filled product comply with one or more of the following Food Use Standards: -

2002/72/EC and its amendments up to Commission Regulation 10/2011/EC.

FDA 21CFR 175.300

FDA 21CFR 177.1210

FDA 21CFR 177.1520

FDA 21CFR 177.1350

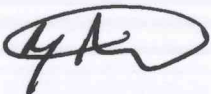
FDA 21CFR 177.1640

FDA 21CFR 177.2600

FDA 21CFR 178.3297

FDA 21CFR 178.3860

'Note' the foodstuffs used and the end-user conditions are beyond the control of Englass therefore it is the responsibility of the end-user to determine the suitability of the materials/components when in contact with the various food types and end-user conditions by conducting appropriate tests.



Brian Purkiss

Special Projects Engineer

31st July 2014

Declaration of Compliance.

Regarding your request for information about the **RS10B11321 & RS10B1323** dispensers, as manufactured and supplied by Rieke.

All components that come into contact with the customer's product comply with the following:

- Framework regulation (EC) 1935/2004.
- Food contact plastics regulation (EC) 10/2011/EC up to and including amendment 1282/2011.
- Epoxy derivatives regulation (EC) 1895/2005.
- Vinyl chloride directive 78/142/EEC.
- Active and intelligent materials regulation (EC) 450/2009.

Representative product types [1] have been tested as follows:

Material	Food Simulant	Test Time	Test Temperature	Method	Food Category
Plastic	Isooctane	24 Hours	40°C	EN1186-15	All

Material	Test Method	Food Category
Rubber	21CFR177.2600	All
Steel	Infrared analysis of coating, XRF identification & ICP elemental analysis	All
Glass	Infrared analysis of coating and EP3.2.1 test B Hydrolytic Resistance	All
Silicone lubricant	Infrared analysis and ICP elemental analysis. European Pharmacopeia, 5 th Edition, monograph 3.1.8 "Silicone oil used as a Lubricant.	All

European Union (EU) Food Contact

All constituents of the plastic resins used are listed in Commission Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food. This product complies with the overall and specific migration limits. It is suitable for contact with:

- Aqueous food product.
- Acidic food product.
- Ethanolic food product (up to 15%).
- Fatty foodstuff for any time at room temperature.

We hereby confirm that the **RS10B1321 & RS10B1323** dispensers when used under normal or foreseeable conditions of use meets the relevant requirements laid down in Regulation 1935/2004/EC.

Please be mindful however that the organoleptic properties are influenced by the conditions of use e.g. temperature, type of packaged foodstuff, storage conditions. Consequently the packaging has to be controlled by the end-user following the specific end-use conditions of use.

Note [1]: Due to the large range of product manufactured by Rieke Packaging it is not practical to test all component variations to the above regulations and their amendments.
 A representative sample of components has been tested from the pumps that are sold as suitable for food packaging applications.

Total Migration Limits (TML)

The Total Migration Limit does not exceed the 10mg/dm² as stated in EC 10/2011 up to amendment 1282/2011.

Specific Migration Limits (SML)

The following monomers and additives with a SML are used in one or more of the **RS10B1321 & RS10B1323** components:

Chemical name	Ref. No.	Cas. No.	SML restriction	Comment.
Bis(2-ethylhexyl) phthalate, DEHP.	74640	0000117-81-7	<=1.5 mg/kg	
Di-n-butyl phthalate (DNBP).	74880	0000084-74-2	<=0.3 mg/kg	
Calcium Stearate	-	1592-23-0	<=60 mg/kg	Dual use additive
N,N-Bis(2-hydroxyethyl)alkyl (C8-C18) amine	39090		<=1.2 mg/kg	
Talc	92080	0014807-96-6	<=60 mg/kg	Dual use additive
Diocetyl 3,3'-thiodipropionate.	93280	0000693-36-7	<=5 mg/kg	
Undisclosed processing aid subject to a confidentiality agreement.	We have been informed by one of our resin suppliers that their resin could contain a processing aid for which a SML has been established by regulation 10/2011/EC.			

Dual-use additives

There are Dual Use Additives present which are concordant with EC directive 10/2011.

Active materials

'Active materials and articles' are materials and articles that are intended to extend the shelf-life or to maintain or improve the condition of packaged food:

None reported.

Intelligent materials

'Intelligent materials and articles' are materials and articles which monitor the condition of packaged food or the environment surrounding the food:

None reported.

Epoxy derivatives regulation (EC) 1895/2005

No Bisphenol A and its compounds (e.g. NOGE, BFDGE, BADGE) reported.

Vinyl chloride directive 78/142/EEC

No Vinyl Chloride and PVC resins reported.

Printing Inks

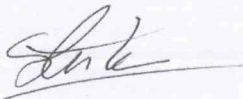
Not applicable.

Preservation/storage of product prior to filling

The components found in the above product are guaranteed to function and perform as intended up to a maximum of 4 years from the date of manufacture provided the following conditions are adhered to:

- The packaging materials are not allowed to deteriorate.
- Packaging remains sealed during storage.
- A storage temperature between 8° to 30°C is maintained.
- The storage conditions are dry with the relative humidity between 30% - 60%.
- Product is not exposed to UV light.

This statement of conformity is valid up to 1 year from the above date, after this date it will be your responsibility to request a new statement should an extension of validity be required.



Steven Low
Compliance, Quality & CI Engineer